



SECURILOCK - RECOMMENDED TOOLS FOR INSTALLATION

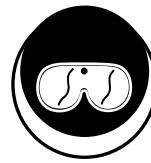
- Soft cleaning cloths / tissue
- Cone-Cut bit for metal (smooth type) (see Drg.A).
- Pencil (soft lead).
- Waxoyl / WD40 (Anti-corrosion treatment), (see Drg.B).
- Adjustable set square (small & large type), (Drg.C)
- Door panel removal tools (Various).
- Cordless drill
- De-burring tool, (Drg.D).
- Mallet (rubber/plastic).
- Torch (small inspection / flexi type).
- Allen Keys set (for lock bolts & striker screws)
- Socket set (Metric – ¼" or ½" Drive).
- Brush (suitable for removing swarf).
- Rivet crimping tool (See Below)
- Lighting

CAUTION

It is advised that appropriate safety wear is worn, throughout the installation of Securilock.



EAR
DEFENDERS



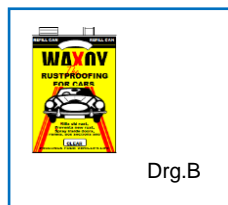
SAFETY
GLASSES



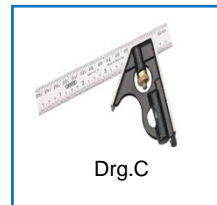
SAFETY
GLOVES



Drg.A



Drg.B



Drg.C



Drg.D

Rivet Tools:



Note:

Please note that the rivets used by Securilock **MUST** be installed with the appropriate tools. They are installed with tools that pull the rivet and do not turn them and do not rotate it.



LEGEND SecuriLock

COMPONENTS:

- 2x Locks
- 3x Lock Keys
- 2x Lock Covers
- 2x Emergency Escape Pulls
- 4x Pan-head Screws
- 2x Latches
- 2x Metal Strike plates
- 4x Plastic Shrouds
- 4x Metal Plus-nuts
- 4x Pan-head M8 Bolts
- 4x Countersunk M6 Bolts
- 4x Security Bolts
- 8x Washers



TOOLS REQUIRED:

- Electric Drill
- Center Punch
- Tape Measure
- Phillips Driver Bit
- 13mm Hex Nut Driver OR Adjustable Wrench
- 4mm Hex Driver Bit
- 5mm Hex Driver Bit
- 9mm or 11/32" Metal Drill Bit
- 10mm or 3/8" Metal Drill Bit
- 13mm or 1/2" Metal Drill Bit
- Utility Knife
- Cutting Pliers

FITTING INSTRUCTIONS



FORD TRANSIT – HIGH ROOF

From 2014

BACK DOOR

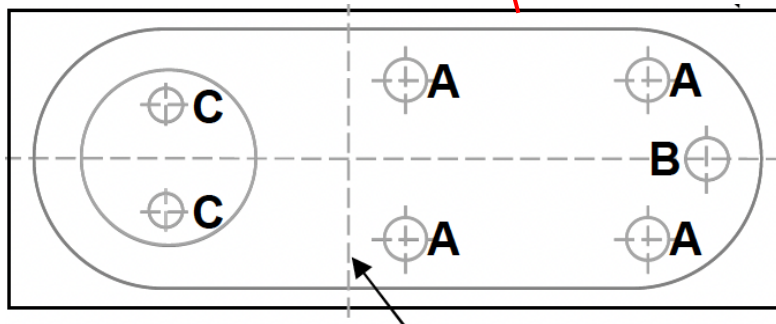


ENSURE THAT THE VEHICLES O.E DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPLIED INSTALLATION INSTRUCTIONS FULLY BEFORE COMMENCING ANY FITTING OF THIS LOCK.

1. Remove any ply-lining (if fitted), from both rear doors.
2. Clean area where lock will be fitted, and apply drilling template (**see photo 1**) in line with measurements marked below.



Photo 1



Align vertical line to edge of **RIGHT** hand door

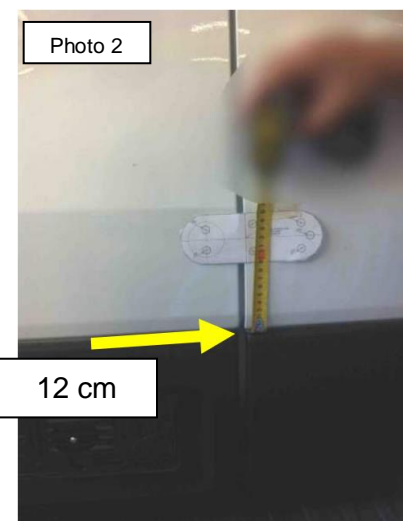


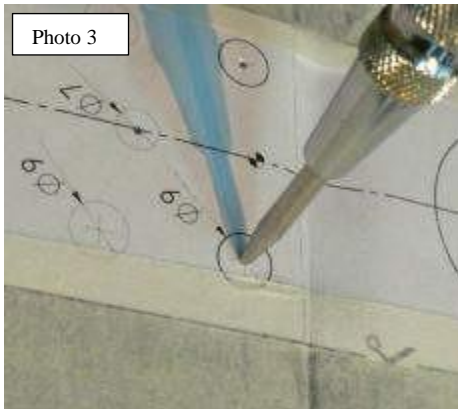
Photo 2

12 cm

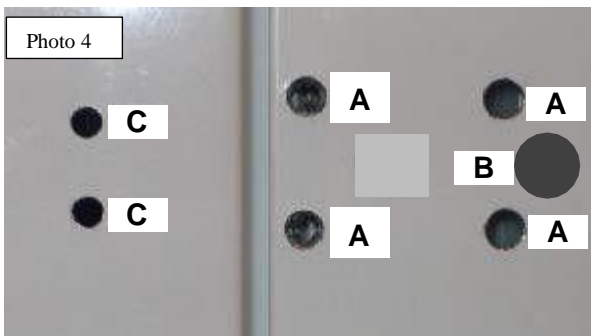
UP from TOP of door moulding

Whilst every effort has been made to ensure the accuracy of details and information provided within the drawings and installation guides supplied by LEGEND, the Company gives no warranty in relation to the drawings and installation guides contained in the Goods and the Company accepts no liability for any inaccuracies or vehicle variations in the drawings. The information provided is supplied as a general guide only. It is the sole responsibility of the installation company and or their fitter to check suitability of product for vehicle and application, component parts of kit and accuracy of any supplied information before commencing installation.

BACK DOOR



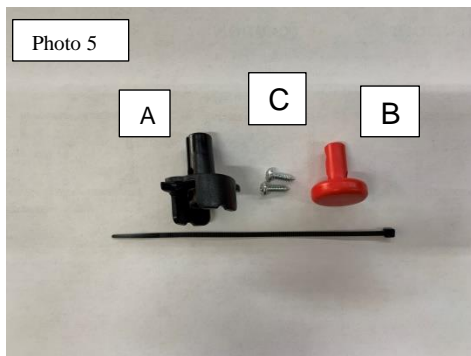
- Centre punch, Pilot holes **(A,B & C)**.
- Remove template.



- Drill 4 x holes **(A)** to a maximum size of **9mm**.
 - Drill 1 x hole **(B)** to a maximum size of **10mm**.
 - Drill 2 x holes **(C)** to a maximum size of **9mm**.
- Note: it will also be necessary to drill through the edge of an inner brace, when drilling holes (C).**

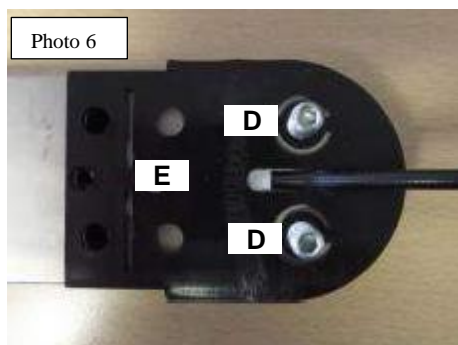
(Note: All holes should be de-burred, where possible).

- Apply the anti-corrosion substance supplied or paint holes.



Escape Cable Handle Components

- A.** Cable Collar Support Bracket.
- B.** Escape Knob.
- C.** Small fitting screws.

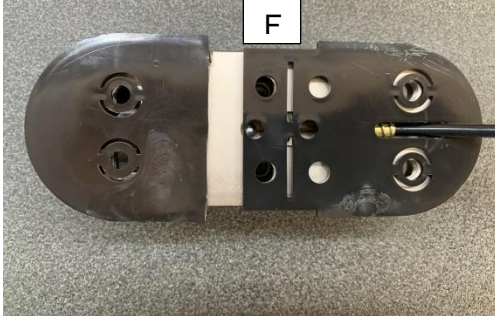


Assemble Unit prior to fitting to door

- Fit 2 x **M8 Studs, (D)** (fit with socket heads facing inwards).
(Use of a thread locking compound is recommended).
- Fit Plastic **Lock Shroud (E)** over Escape Cable and **Studs**.

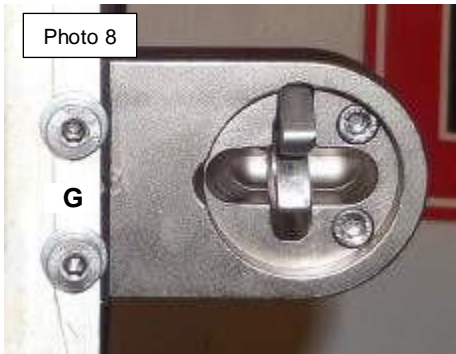
BACK DOOR

Photo 7



- Fit **External Mounting Plate, (F)**.

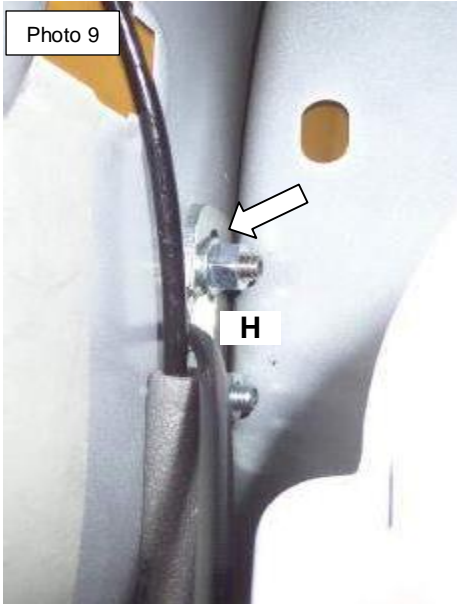
Photo 8



Fitting Gatelock Van to door

- Insert **Escape Cable** through hole **(B)**, followed by **M8 studs**.
- Hold unit, fit **M8 Cap Bolts** with **Lip Plate** through door edge **(G)**. **(DO NOT TIGHTEN FULLY)**.
- Fit Escape cable through centre slot of **Unit Backplate (H)**.
- Locate **Unit Backplate** over **Studs**, and hold in position.
- Position **Plate**, and locate **Nuts** onto **Studs**, **(DO NOT OVER TIGHTEN NUTS)**.

Photo 9

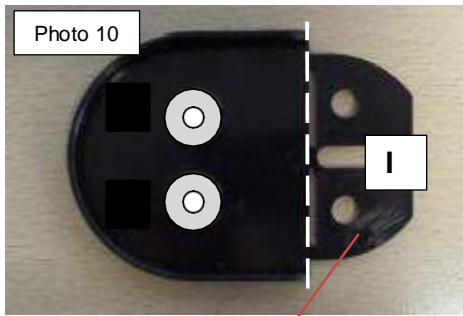


Fitted Unit Backplate

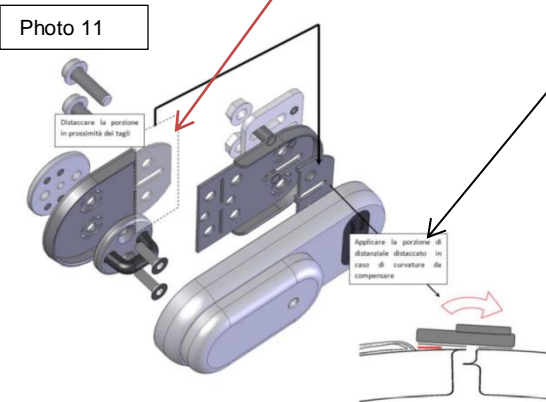
Caution:

Ensure upper latch cable is **NOT** under Backplate before tightening Nuts.

BACK DOOR



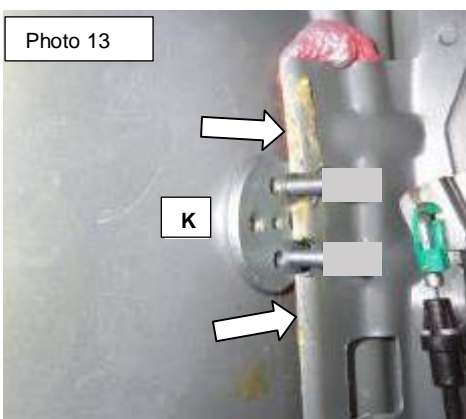
- Remove Plastic '**Unit Tilt**' section **(I)**.



Use cut off section (I) if unit requires tilting over to improve locking (this is more typical for vans doors)



Locking Strike Example



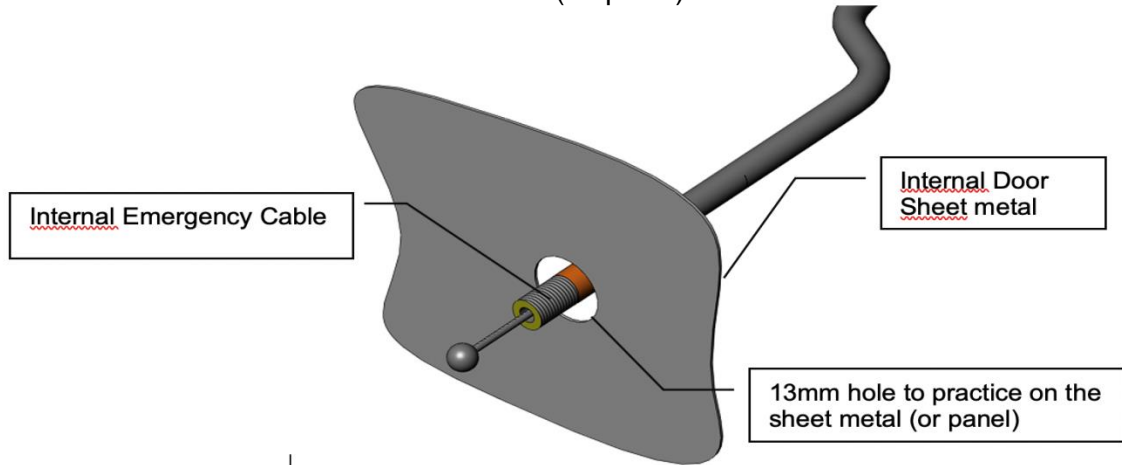
Fitting Locking Strike

- Fit **M6 Screws** through **Strike Plate (J)**.
 - Fit Screws through **Plastic Shroud**,
 - Slide **Strike Backplate (K)** up into position of externally drilled holes, inside door cavity, (**see photo 13**).
- NOTE: It may be necessary to prise or some bonding to allow the plate to fit in line with drilled holes**
- Fit **Screws** through drilled holes, and tighten.

BACK DOOR

Internal Escape Cable Fitting

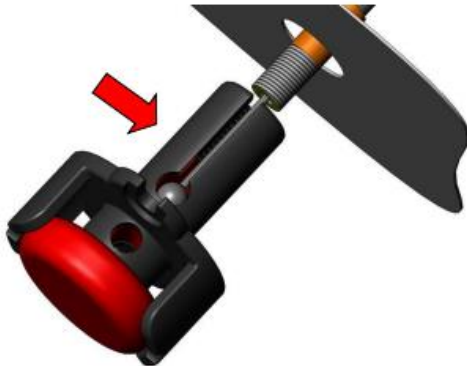
Step 1: Drill a 13mm hole on the door sheet metal (Or panel)



Step 2: Insert the red knob in its support, paying attention to align the holes as indicated below



Step 3: Insert the terminal of the cable in its seat.

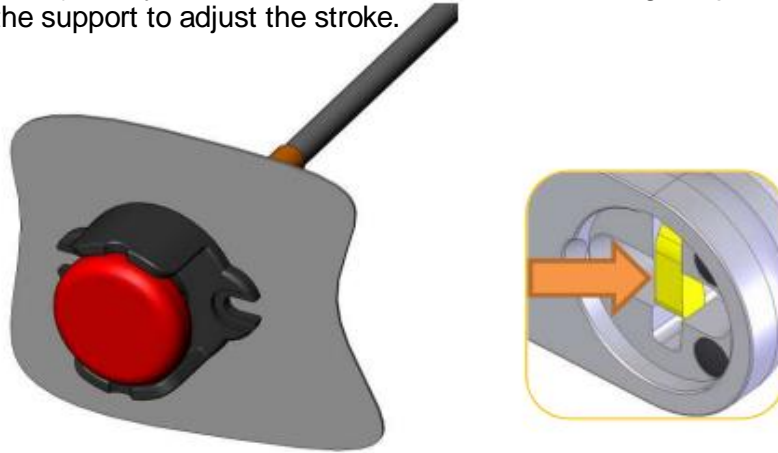


Step 4: Screw the plastic support until the ball end of the cable aligns with the top hole of the support

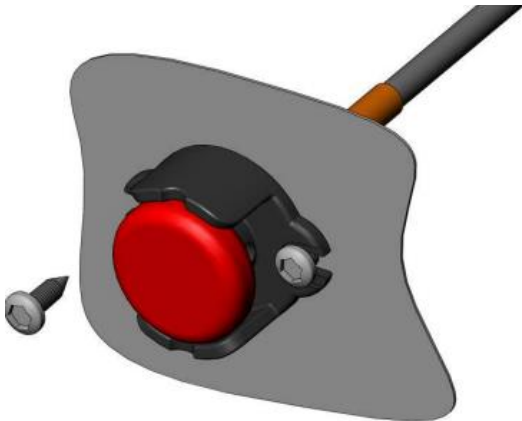


BACK DOOR

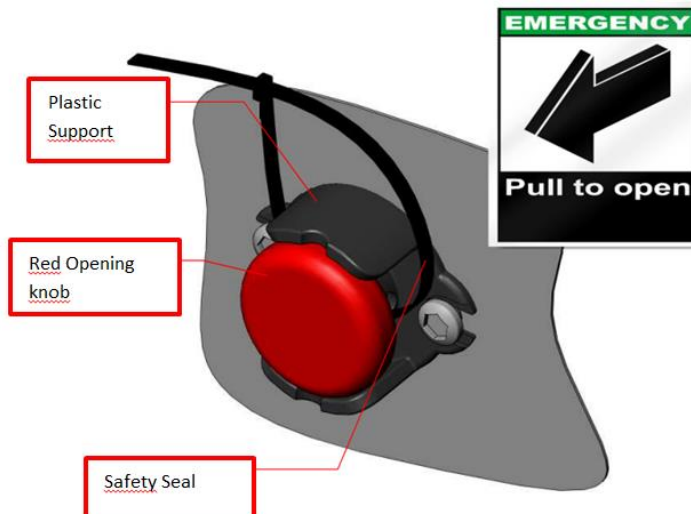
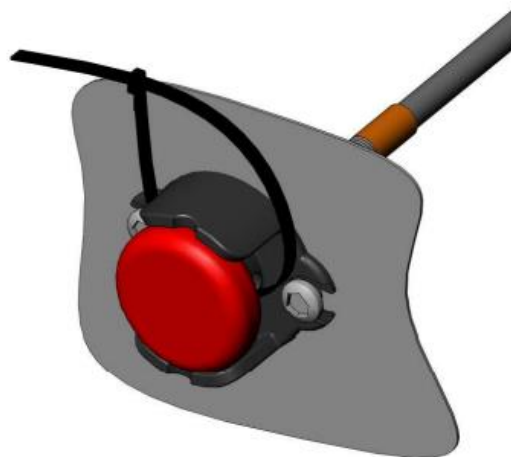
Step 5: Insert the support into the door sheet metal and close the padlock by rotating the harpoon (the red knob will return). Carry out some functional tests before fixing the plastic support. If necessary, screw or unscrew the support to adjust the stroke.



Step 6: Fix the support to the door sheet or to the panel using the screws provided. Check that the passing hole of the knob and that of the support are aligned in order to guarantee the passage of the safety seal.



Step 7: With the padlock closed and the knob aligned, apply the safety seal if required for uses.



BACK DOOR



Photo 14

Completion

1.Ensure Unit is level and tighten all fixings. Re-fit door panels etc.

Testing - with door OPEN

2.Close Strike lever on Unit, Insert key to release, (**see photo 15**).

3.**CAREFULLY** close door onto Strike Plate, to ensure lever will engage, if adjustment of the Strike Plate is required, slightly loosen Screws and adjust as necessary.

4.Close Strike lever on Unit, test Internal Escape Handle to release.

5. Close door, which may require more force than normal, Use Key to release Lock, and open door by vehicle handle.

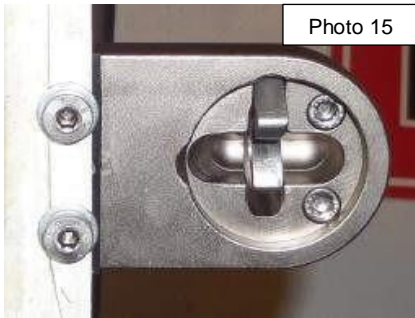


Photo 15



Photo 16

Fitted Lock

FORD TRANSIT – HIGH ROOF

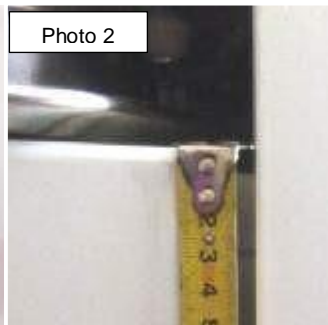
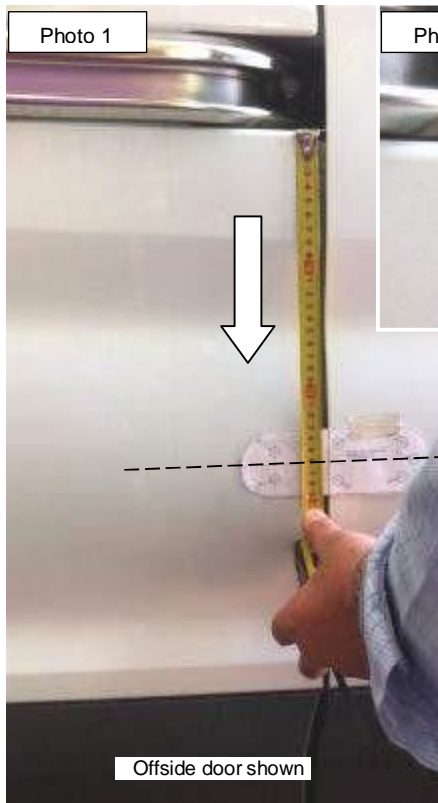
Ford Transit from 2014

SIDE DOOR

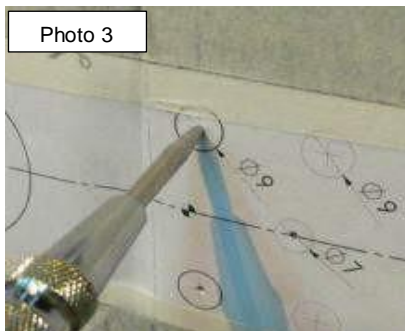
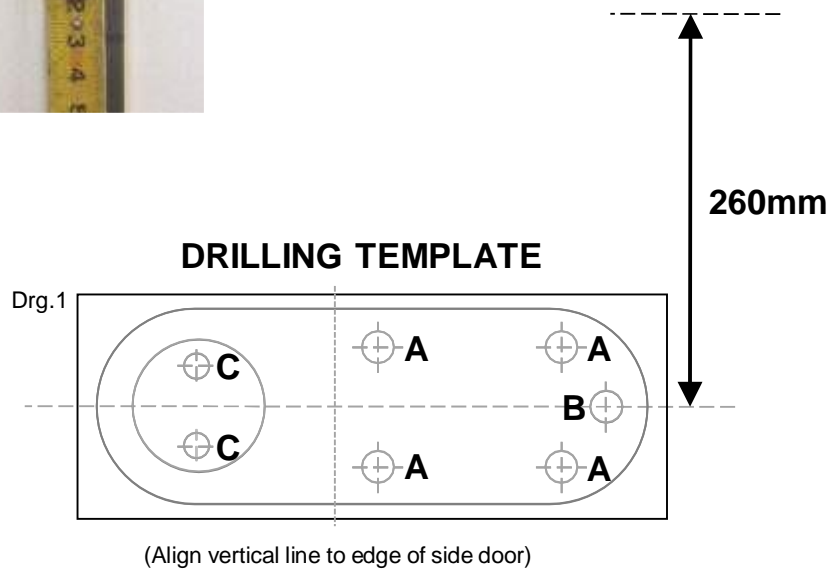


ENSURE THAT THE VEHICLES O.E DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPLIED INSTALLATION INSTRUCTIONS FULLY BEFORE COMMENCING ANY FITTING OF THIS LOCK.

1. Remove any ply-lining (if fitted), from both rear doors.
2. Clean area where lock will be fitted, and apply drilling template (**see photo 1**) in line with measurements marked below

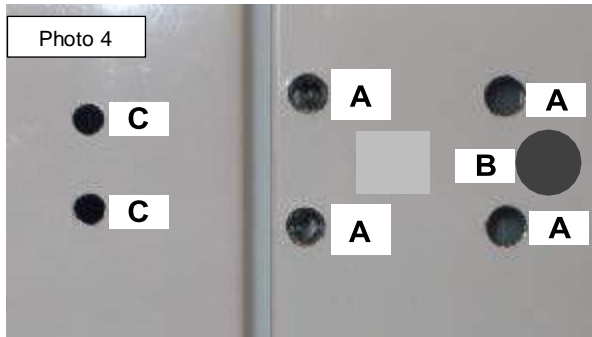


Measure **260mm** DOWN from door runner recess to **CENTRE** of unit.
(See photos 1, 2 & Drg.1).



- Centre punch, Pilot holes (**A,B & C**).
- Remove template.

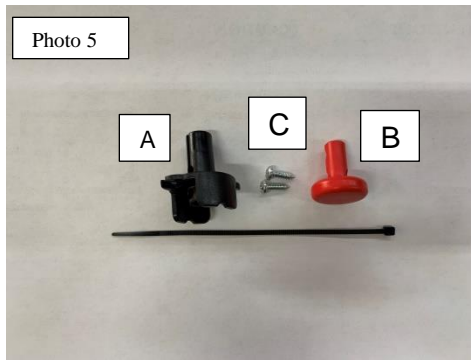
SIDE DOOR



- Drill 4 x holes **(A)** to a maximum size of **9mm**.
 - Drill 1 x hole **(B)** to a maximum size of **10mm**.
 - Drill 2 x holes **(C)** to a maximum size of **9mm**.
- Note: it will also be necessary to drill through the edge of an inner brace, when drilling holes (C).**

(Note: All holes should be de-burred, where possible).

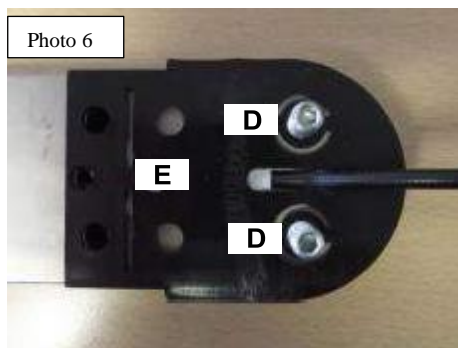
- Apply the anti-corrosionsubstance supplied, or paint holes



Escape Cable Handle Components

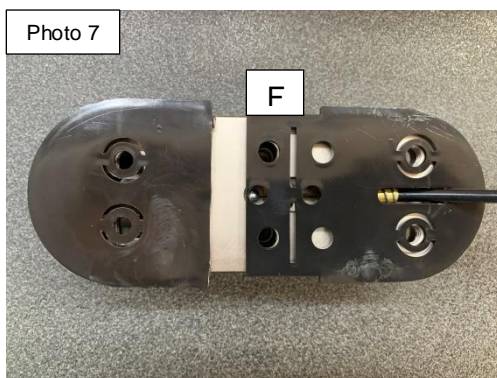
Remove the following:-

- A. Cable Collar Support Bracket.
- B. Escape Knob.
- C. Small fitting screws.



Assemble Unit prior to fitting to door

- Fit 2 x **M8 Studs, (D)** (fit with socket heads facing inwards). **(Use of a thread locking compound is recommended).** Fit Plastic **Lock Shroud (E)** over Escape Cable and **Studs**



- Fit **External Mounting Plate, (F).**

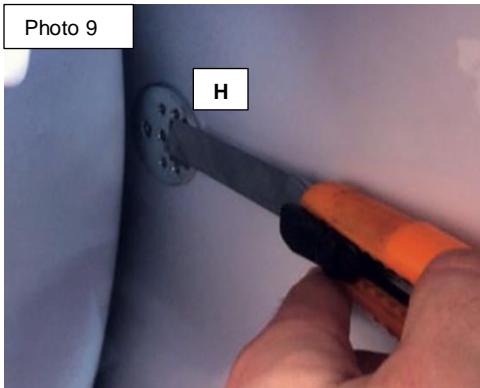
Photo 8



Fitting Gatelock Van to door

- Insert **Escape Cable** through hole **(B)**, followed by **M8 studs**.
- Hold unit, fit **M8 Cap Bolts** with **Lip Plate** through door edge **(G)**. **(DO NOT TIGHTEN FULLY)**.
- Fit Escape cable through centre slot of **Unit Backplate (H)**.
- Locate '**curved**' **Unit Backplate** over **Studs**, and hold in position.
- Position **Plate**, and locate **Nuts** onto **Studs**, **(DO NOT OVER TIGHTEN NUTS)**.

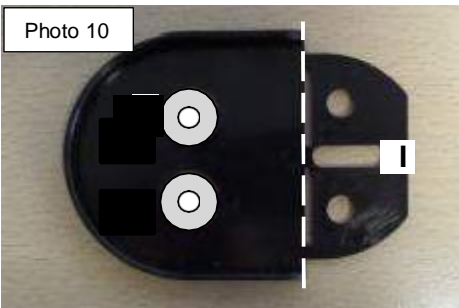
Photo 9



Fitted Unit Backplate

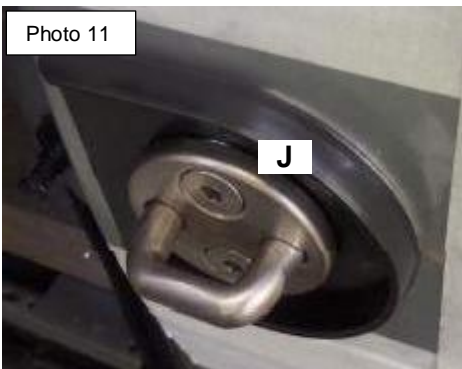
****Important Note: To insert the back plate of the striker in the gap of the upright, use a slat fixed with double-sided tape****

Photo 10



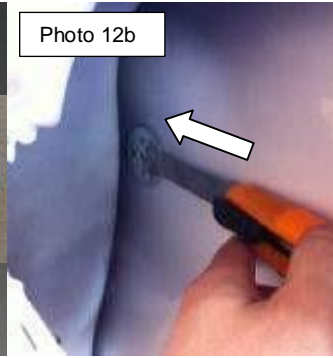
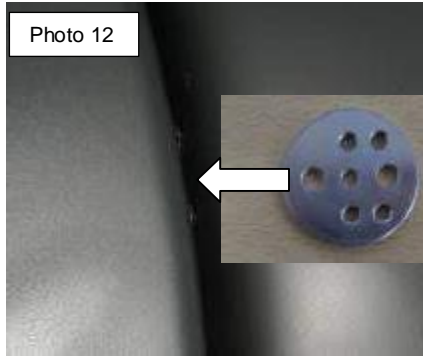
- Remove Plastic '**Unit Tilt**' section **(I)**.

Photo 11

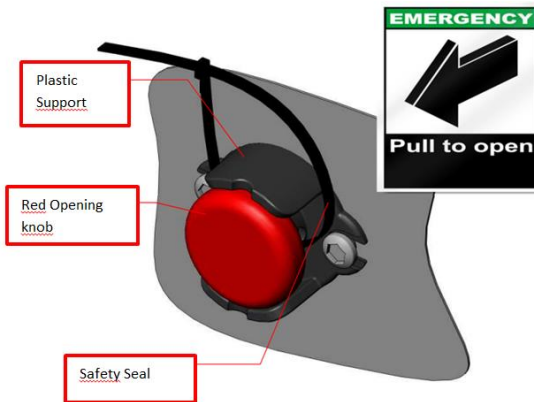


Fitting Locking Strike, (Example only)

- Apply the anti-corrosion substance supplied or paint holes.
- Slide **Strike Backplate (J)**, into position of externally drilled holes, inside post cavity, **(see photo 12 & 12b)**.
- Fit **M6 Screws** through **Strike Plate**.
- Fit Screws through **Plastic Shroud**.
- Fit **Screws** through drilled holes.



Strike Backplate



Internal Escape Cable Fitting, (Example)

- Choose a position on the inside face of the door that has adequate access to fit the cable through the door. **(Ensure cable will not be kinked or interfere with latch etc.).**
- Centre punch, drill **8mm** hole.
- Fit the emergency release

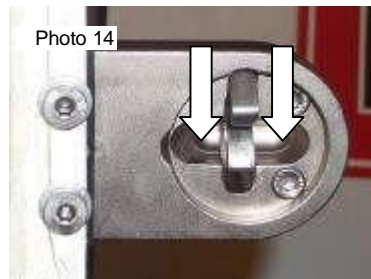
Completion

2. Ensure **Unit** is level and tighten all fixings. Re-fit door panels etc.

Testing - with door OPEN

3. Close Strike lever on **Unit**, Insert key to release, **(see photo 14)**.
4. **CAREFULLY** close door onto **Strike Plate**, to ensure lever will engage, if adjustment of the **Strike Plate** is required, slightly loosen **Screws** and adjust as necessary.
5. Close Strike lever on **Unit**, test **Internal Escape Handle** to release.
6. Close door, which may require more force than normal, Use the **Key** to release Lock, and open door by vehicle handle.

(Note: If a Deadlock Unit version is fitted, this allows the door to be used normally, and the Unit can be locked/unlocked manually).



Fitted Lock (Example)