



## SECURILOCK - RECOMMENDED TOOLS FOR INSTALLATION

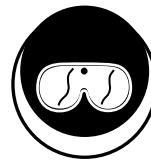
- Soft cleaning cloths / tissue
- Cone-Cut bit for metal (smooth type) (see Drg.A).
- Pencil (soft lead).
- Waxoyl / WD40 (Anti-corrosion treatment), (see Drg.B).
- Adjustable set square (small & large type), (Drg.C)
- Door panel removal tools (Various).
- Cordless drill
- De-burring tool, (Drg.D).
- Mallet (rubber/plastic).
- Torch (small inspection / flexi type).
- Allen Keys set (for lock bolts & striker screws)
- Socket set (Metric – ¼" or ½" Drive).
- Brush (suitable for removing swarf).
- Rivet crimping tool (See Below)
- Lighting

### CAUTION

It is advised that appropriate safety wear is worn, throughout the installation of Securilock.



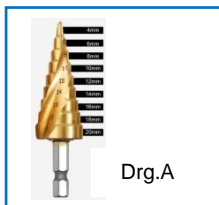
EAR  
DEFENDERS



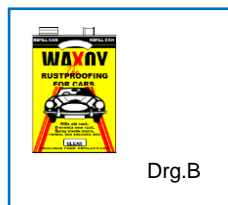
SAFETY  
GLASSES



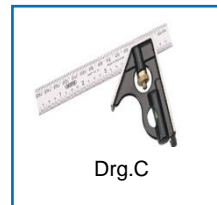
SAFETY  
GLOVES



Drg.A



Drg.B



Drg.C



Drg.D

### Rivet Tools:



### Note:

Please note that the rivets used by Securilock **MUST** be installed with the appropriate tools. They are installed with tools that pull the rivet and do not turn them and do not rotate it.

**MERCEDES BENZ SPRINTER**

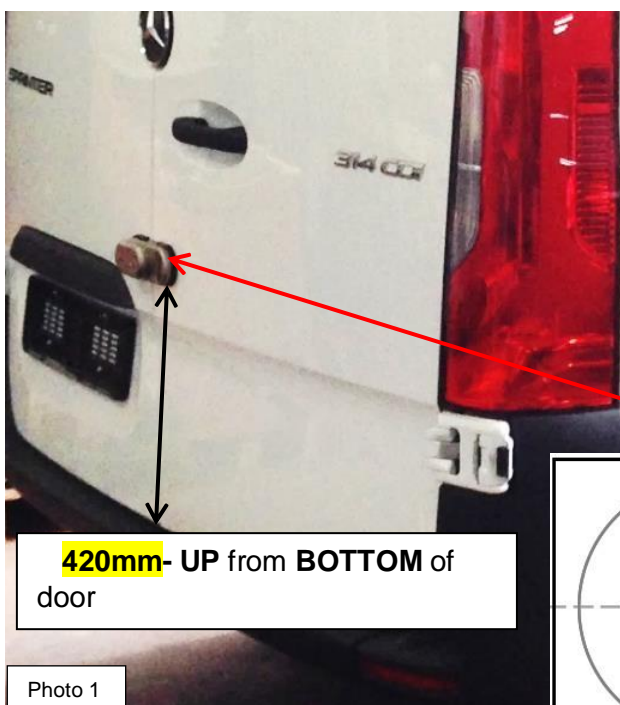
From 2006

**BACK DOOR**

**ENSURE THAT THE VEHICLES O.E DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPLIED INSTALLATION INSTRUCTIONS FULLY BEFORE COMMENCING ANY FITTING OF THIS LOCK.**

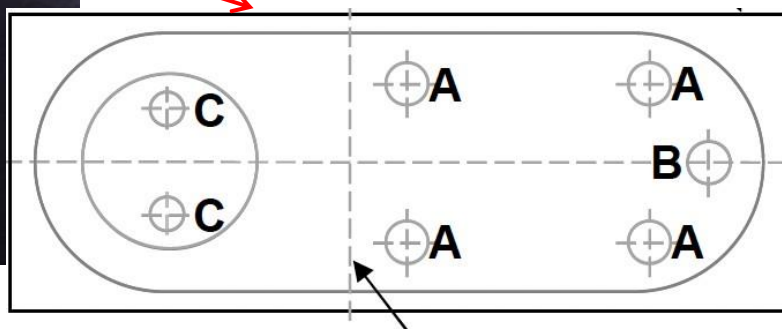
1. Remove any ply-lining (if fitted), from both rear doors.
2. Clean area where lock will be fitted, and apply drilling template (see photo 1) in line with measurements marked below

**NOTE:** Drill very carefully in order to not damage the original lock. **Right behind the sheet metal.**



**420mm** - UP from **BOTTOM** of door

Photo 1

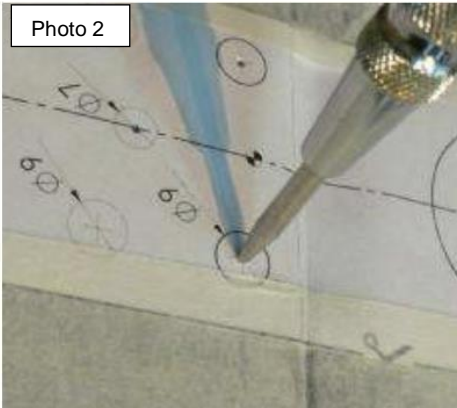


Align vertical line to edge of **RIGHT** hand door

## FITTING INSTRUCTIONS

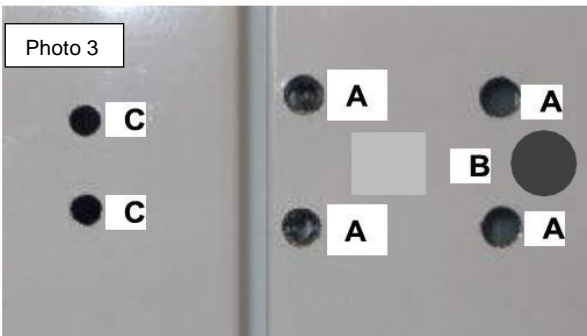
### BACK DOOR

Photo 2



- Centre punch, Pilot holes **(A,B & C)**.
- Remove template.

Photo 3

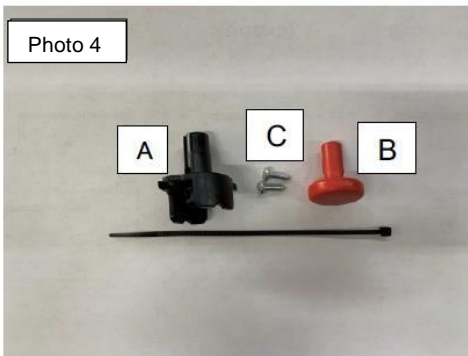


- Drill 4 x holes **(A)** to a maximum size of **9mm**.
  - Drill 1 x hole **(B)** to a maximum size of **10mm**.
  - Drill 2 x holes **(C)** to a maximum size of **9mm**.
- Note: it will also be necessary to drill through the edge of an inner brace, when drilling holes (C).**

**(Note: All holes should be de-burred, where possible).**

- Apply the anti-corrosion substance supplied, or paint holes.

Photo 4

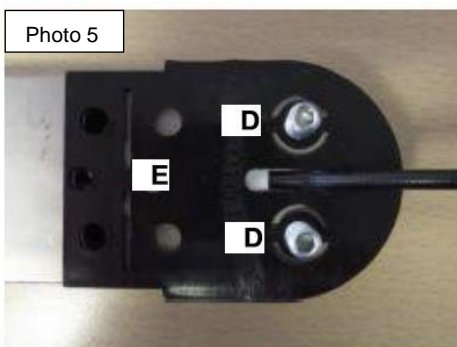


### Escape Cable Handle Components

**Remove the following:-**

- A.** Cable Collar Support Bracket.
- B.** Escape Knob.
- C.** Small fitting screws.

Photo 5

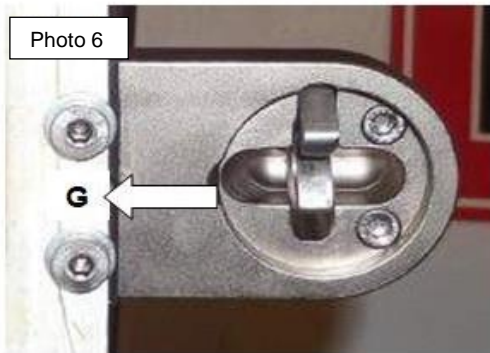


### Assemble Unit prior to fitting to door

Fit 2 x **M8 Studs with plusnuts (D)** (fit with socket heads facing inwards). (Use of a thread locking compound is recommended). Fit Plastic Lock Shroud **(E)** over Escape Cable and Studs

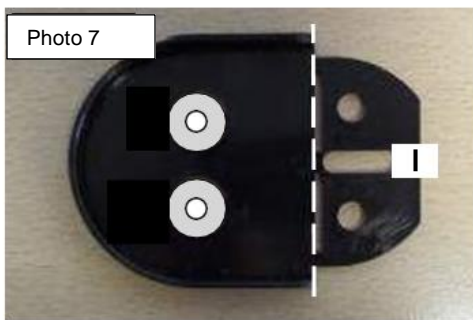
## FITTING INSTRUCTIONS

### BACK DOOR



#### Fitting Gatelock to door

- Insert **Escape Cable** through hole **(B)**, followed by **M8 studs**.
- Hold unit, fit **M8 Cap Bolts** with **Lip Plate** through door edge **(G)**. **(DO NOT TIGHTEN FULLY)**.



- Remove Plastic 'Unit Tilt' section **(I)**.

Use cut off section **(I)** if Unit requires tilting over to improve locking, (this is more typical for barn doors).



- Cut the edges where they will be installed the plusnuts.

#### Fitting Locking Strike

- Apply an anticorrosion substance or paint holes
- Fit M6 screws through strike plate with the plusnut.
- Fit screws through plastic shroud.
- Fit screws through drilled holes



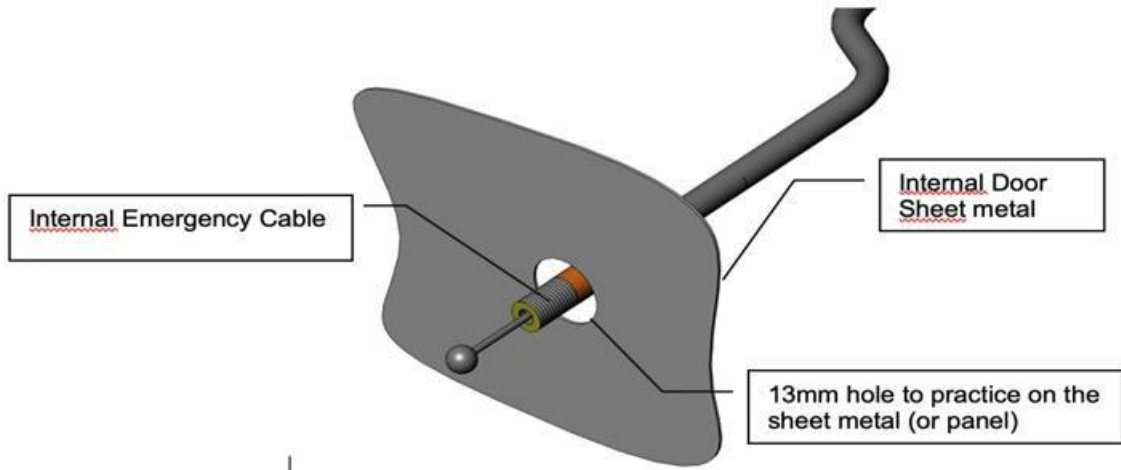


## FITTING INSTRUCTIONS

### BACK DOOR

#### Internal Escape Cable Fitting

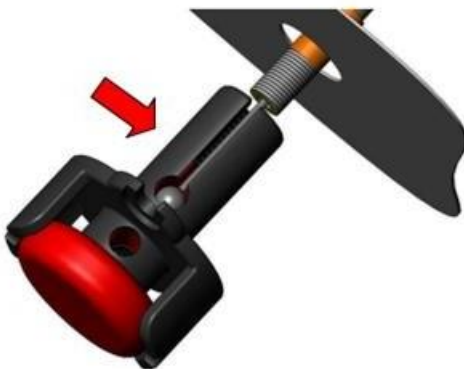
**Step 1:** Drill a 13mm hole on the door sheet metal (Or panel)



**Step 2:** Insert the red knob in its support, paying attention to align the holes as indicated below



**Step 3:** Insert the terminal of the cable in its seat.



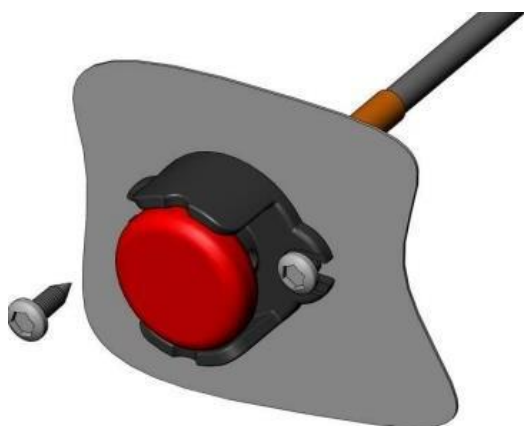
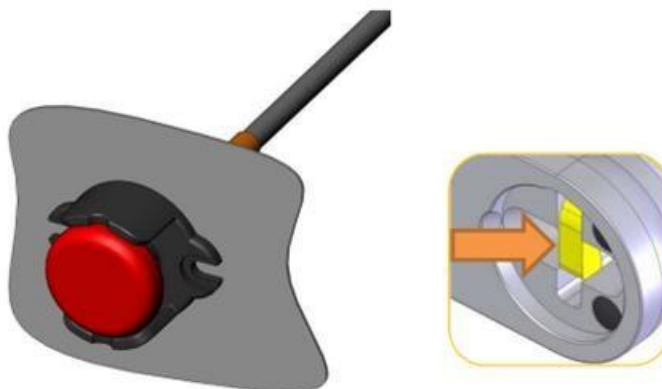
**Step 4:** Screw the plastic support until the ball end of the cable aligns with the top hole of the support



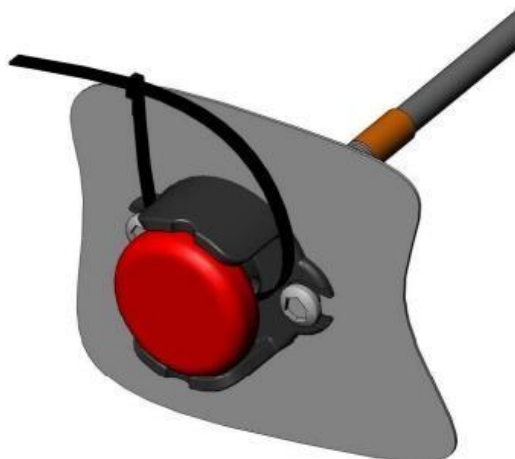
## FITTING INSTRUCTIONS

### BACK DOOR

**Step 5:** Insert the support into the door sheet metal and close the padlock by rotating the harpoon (the red knob will return). Carry out some functional tests before fixing the plastic support. If necessary, screw or unscrew the support to adjust the stroke.



**Step 6:** Fix the support to the door sheet or to the panel using the screws provided. Check that the passing hole of the knob and that of the support are aligned in order to guarantee the passage of the safety seal.



**Step 7:** Fix the support to the door sheet or to the panel using the screws provided

**NOTE :** The emergency cable allows the use of a security seal. The use is **NOT MANDATORY** and it prevents the functioning of the emergency cable in case of any need.

## FITTING INSTRUCTIONS

### BACK DOOR

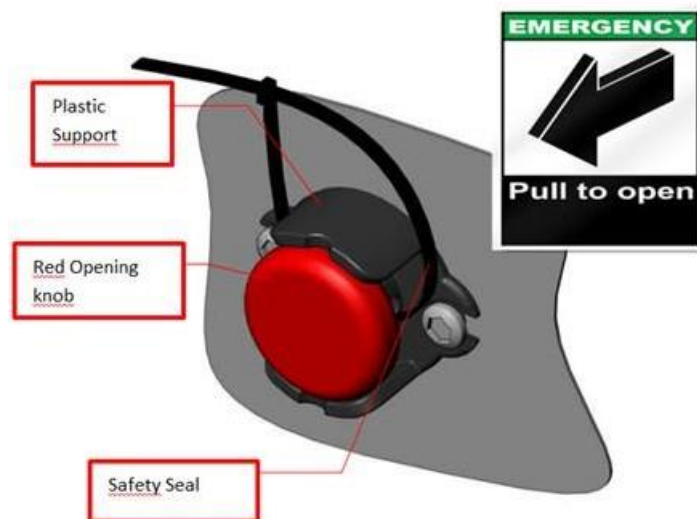


Photo 10



### Completion

- Ensure UNIT is level and tighten all fixings.

### Testing (With door Open)

- Close strike lever on Unit, insert key to release
  - CAREFULLY close door onto Strike plate, to ensure lever will engage, if adjustment of the Strike plate is required, slightly loosen Screws and adjust as necessary.
  - Close strike lever on Unit, test Handle to release.
  - Close door, Use key to release lock, and open door by vehicle handle.
  - Re-fit door panels etc
- Cut an access in ply-lining for the emergency

## FITTING INSTRUCTIONS

### MERCEDES BENZ SPRINTER

From 2006

**SIDE DOOR**



**ENSURE THAT THE VEHICLES O.E DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPLIED INSTALLATION INSTRUCTIONS FULLY BEFORE COMMENCING ANY FITTING OF THIS LOCK.**

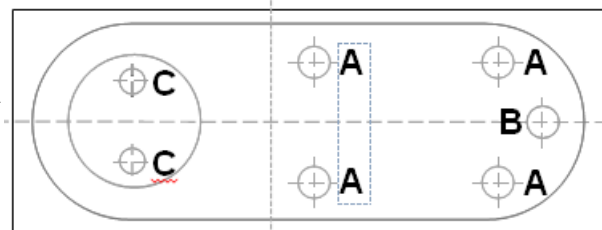
1. Remove any ply-lining (if fitted), from both rear doors.
2. Clean area where lock will be fitted, and apply drilling template (**see photo 1**) in line with measurements marked below.



Photo 1

510mm from BOTTOM part of the door

### DRILLING TEMPLATE



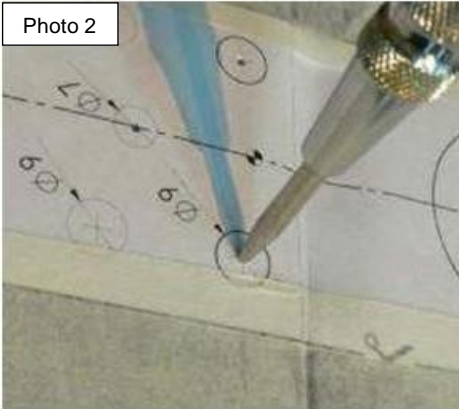
Align vertical axis to the edge of the door



## FITTING INSTRUCTIONS

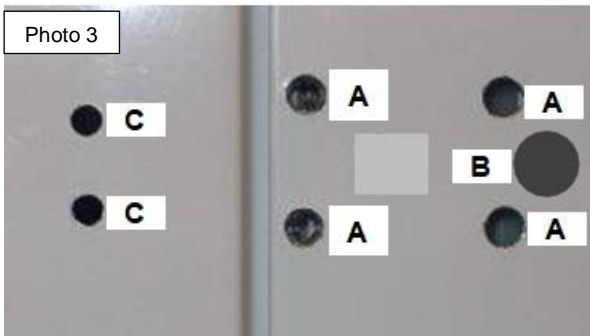
### SIDE DOOR

Photo 2



- Centre punch, Pilot holes (A, B & C).
- Remove template.

Photo 3

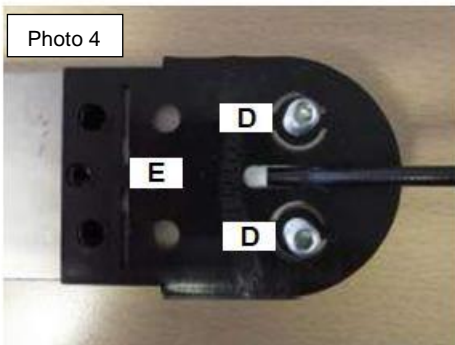


- Drill 4 x holes (A) to a maximum size of 9mm.
  - Drill 1 x hole (B) to a maximum size of 10mm.
  - Drill 2 x holes (C) to a maximum size of 9mm.
- Note:** it will also be necessary to drill through the edge of an inner brace, when drilling holes (C).

(Note: All holes should be de-burred, where possible).

- Apply the anti-corrosion substance supplied, or paint holes.

Photo 4

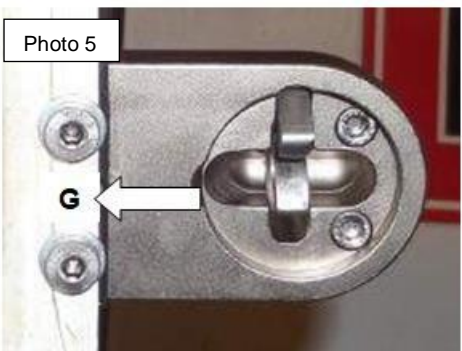


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Fit 2 x M8 Studs with plusnuts (D) (fit with socket heads facing inwards).(Use of a thread locking compound is recommended).Fit Plastic Lock Shroud (E) over Escape

Photo 5



### Fitting Gatelock to door

- Insert **Escape Cable** through hole (B), followed by **M8 studs**.
- Hold unit, fit **M8 Cap Bolts** with **Lip Plate** through door edge (G). (**DO NOT TIGHTEN FULLY**).

## FITTING INSTRUCTIONS

### SIDE DOOR

Photo 6



#### Locking Strike Backplate Fitted

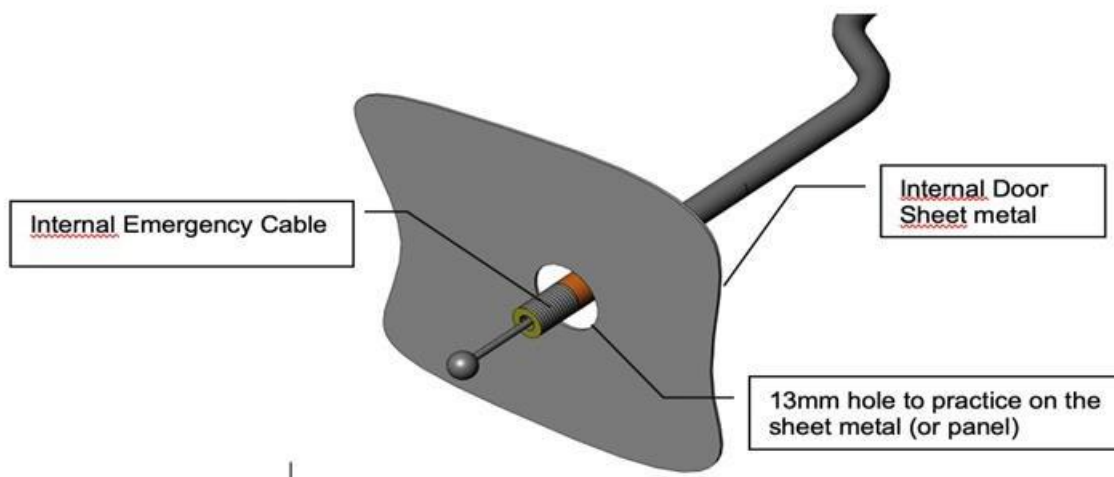
- Fit **M6 Screws** through **StrikePlate with plusnuts**
- Fit **Screws** through **Plastic Shroud**, followed by **External Plate**.
- Fit **Screws** through drilled holes

## FITTING INSTRUCTIONS

### SIDE DOOR

#### Internal Escape Cable Fitting

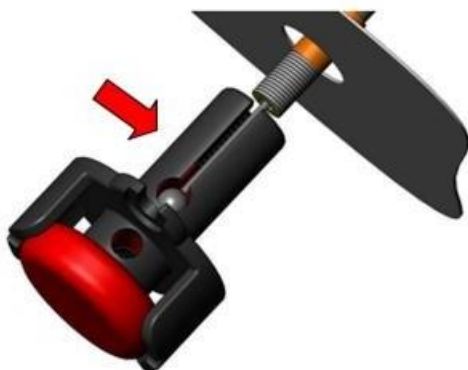
**Step 1:** Drill a 13mm hole on the door sheet metal (Or panel)



**Step 2:** Insert the red knob in its support, paying attention to align the holes as indicated below



**Step 3:** Insert the terminal of the cable in its seat.



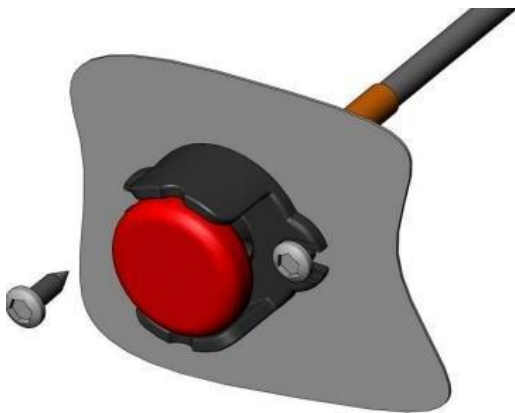
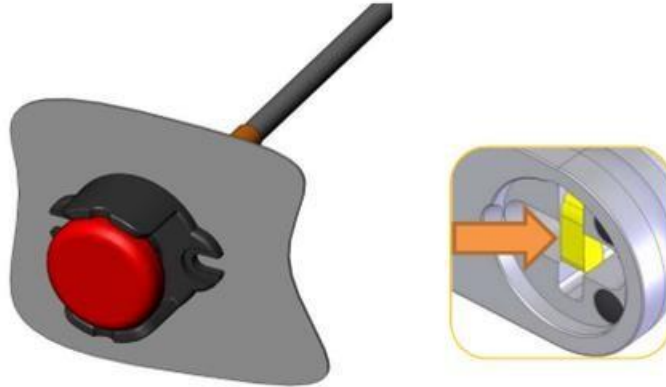
**Step 4:** Screw the plastic support until the ball end of the cable aligns with the top hole of the support



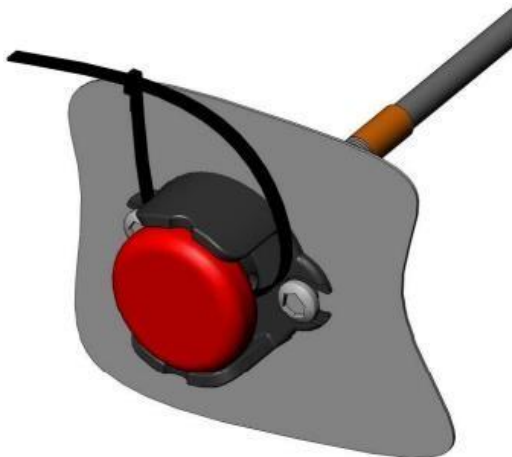
## FITTING INSTRUCTIONS

### SIDE DOOR

**Step 5:** Insert the support into the door sheet metal and close the padlock by rotating the harpoon (the red knob will return). Carry out some functional tests before fixing the plastic support. If necessary, screw or unscrew the support to adjust the stroke.



**Step 6:** Fix the support to the door sheet or to the panel using the screws provided. Check that the passing hole of the knob and that of the support are aligned in order to guarantee the passage of the safety seal.

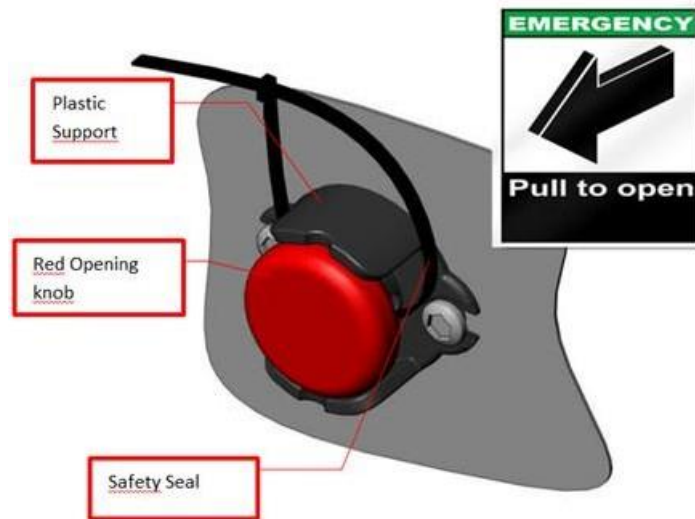


**Step 7:** Fix the support to the door sheet or to the panel using the screws provided.

**NOTE:** The emergency cable allows the use of a security seal. The use is **NOT MANDATORY** and it prevents the functioning of the emergency cable in case of any need.

## FITTING INSTRUCTIONS

### SIDE DOOR



### Completion

- Ensure UNIT is level and tighten all fixings.

### Testing (With door Open)

- Close strike lever on Unit, insert key to release
- CAREFULLY close door onto Strike plate, to ensure lever will engage, if adjustment of the Strike plate is required, slightly loosen Screws and adjust as necessary.
- Close strike lever on Unit, test Handle to release.
- Close door, Use key to releaselock, and open door by vehicle handle.
- Re-fit door panels etc

Cut an access in ply-lining for the emergency escape if necessary