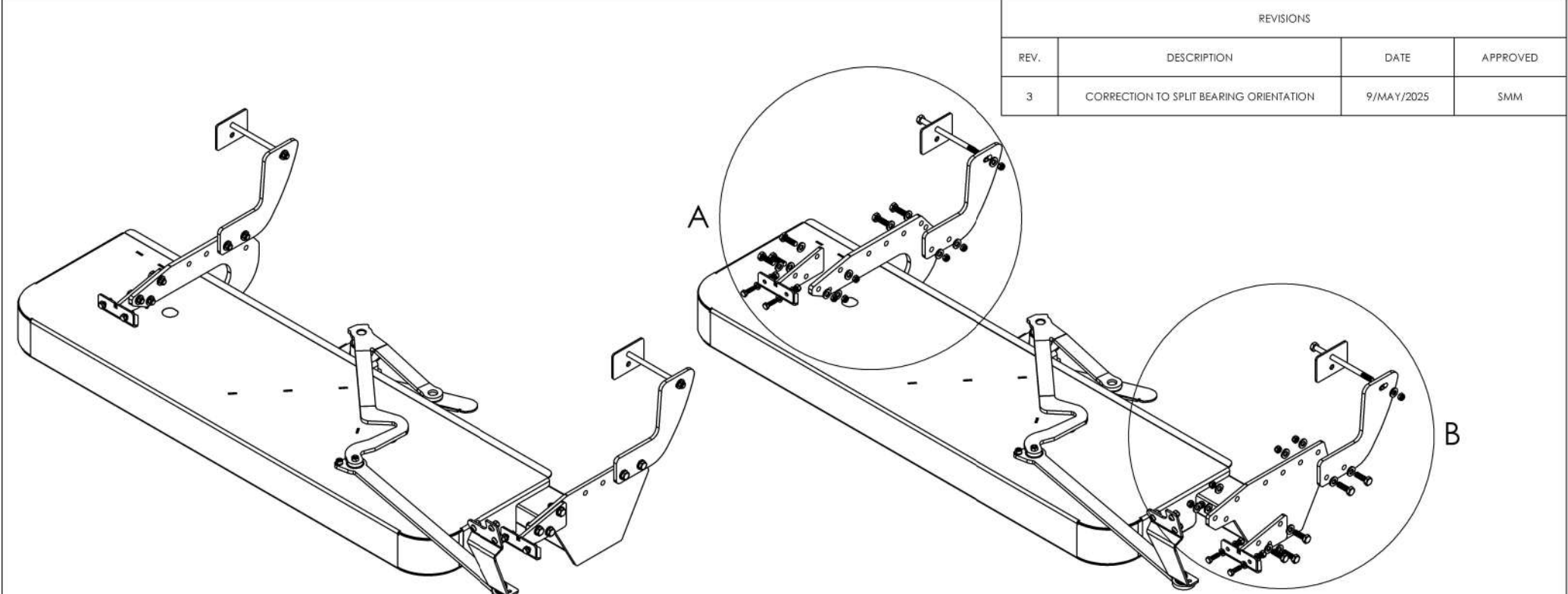




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
3	CORRECTION TO SPLIT BEARING ORIENTATION	9/MAY/2025	SMM

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	LFP-U-B00027	CLAMP PLATE	2
2	LFP-U-B00033	CONNECTING ROD, E-COAT	1
3	LFP-U-B00037	REAR MOUNT BRACKET	2
4	LFP-U-B00034	DOOR BRACKET - RAM PROMASTER	1
5	LFP-U-B024	ROD INSERT	2
6	LFP-U-C036	FRONT MOUNT BRACKET	2
7	LHGS-10011302-1	MCI-16-02, double flange split bearing, MCI	2
8	LHBO-M082512-16	M8 x 1.25 x 25mm - HEX BOLT - ZINC	10
9	LHNN-M812-6	M8 x 1.25 - HEX LOCK NUT - ZINC	12

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
10	LHWA-160816-6	M8 - WASHER - ZINC	22
11	LHBO-M081301216	M8 x 1.25 x 130mm - HEX BOLT - ZINC	2
12	LHBP-M062010-26	M6 x 1.0 x 14mm BUTTON HEAD BOLT - ZINC	3
13	LH8H-M060810-26	M6 x 1.0 - 8mm - SHCS - ZINC	1
14	LHWL-110707-26	M6 - INTERNAL TOOTH LOCK WASHER - SS	1
15	LHBO-M062010-16	M6 x 1.0 x 20mm - HEX HEAD BOLT - ZINC	4
16	LHWA-120616-6	M6 - WASHER - ZINC	11
17	LHNN-M610-6	M6 x 1.0 - HEX LOCK NUT - ZINC	9
18	LHBC-M062010-26	M6 x 1.0 x 20mm - FHSC - ZINC	2

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ANGULAR: ±0.5°
.X: ±0.10
.XX: ±0.050
.XXX: ±0.001

ENGINEER: SMM
CHECKED: ---
PPAP: ---
ENG. NOTES: ---

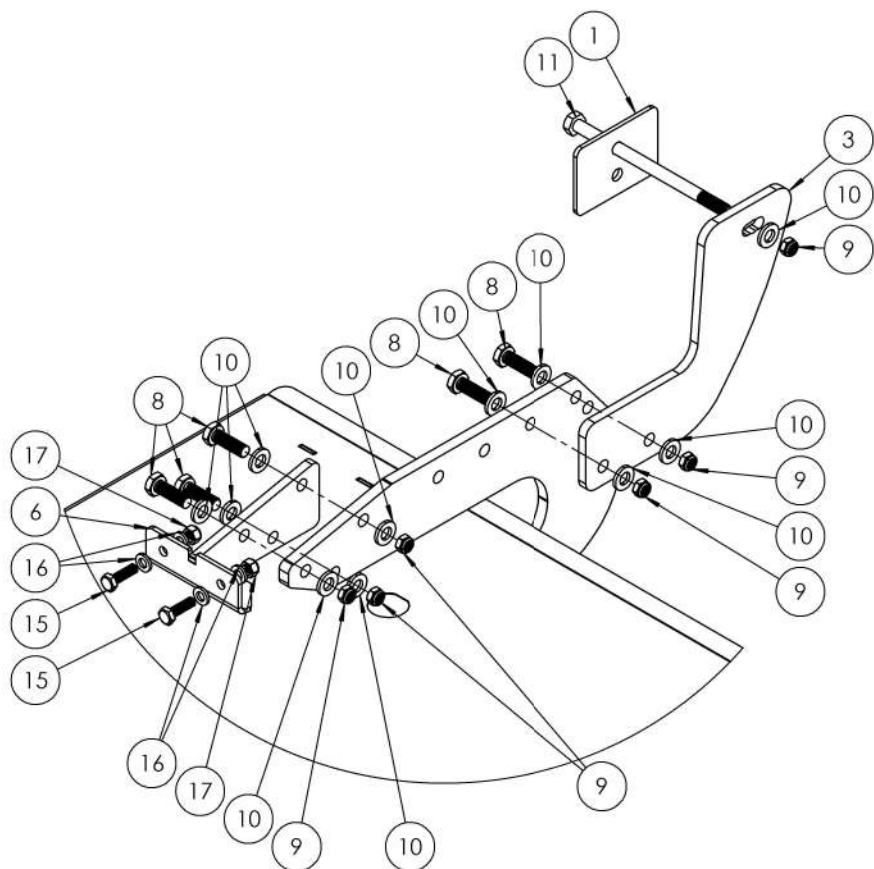
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DATE: --/--/----
DATE: --/--/----

PART NO: RA0214-UKRS1A
VEHICLE: RAM PROMASTER
PRODUCT: UPSTEP - RS3
DESCRIPTION: MOUNTING KIT - RAM PROMASTER

Revision: 3 Sheet: 1 of 5 Size: ANSI B

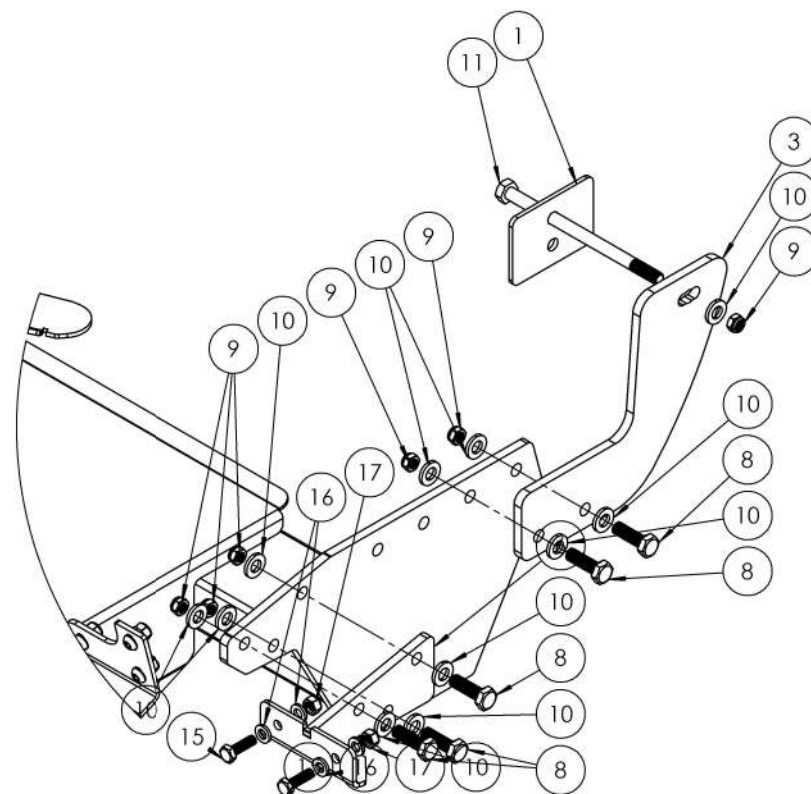


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DETAIL A

SCALE 1 : 3



DETAIL B

SCALE 1 : 3

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ENGINEER: SMM

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PPAP: ---

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DATE: 25/OCT/2024

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PRODUCT: UPSTEP - RS3
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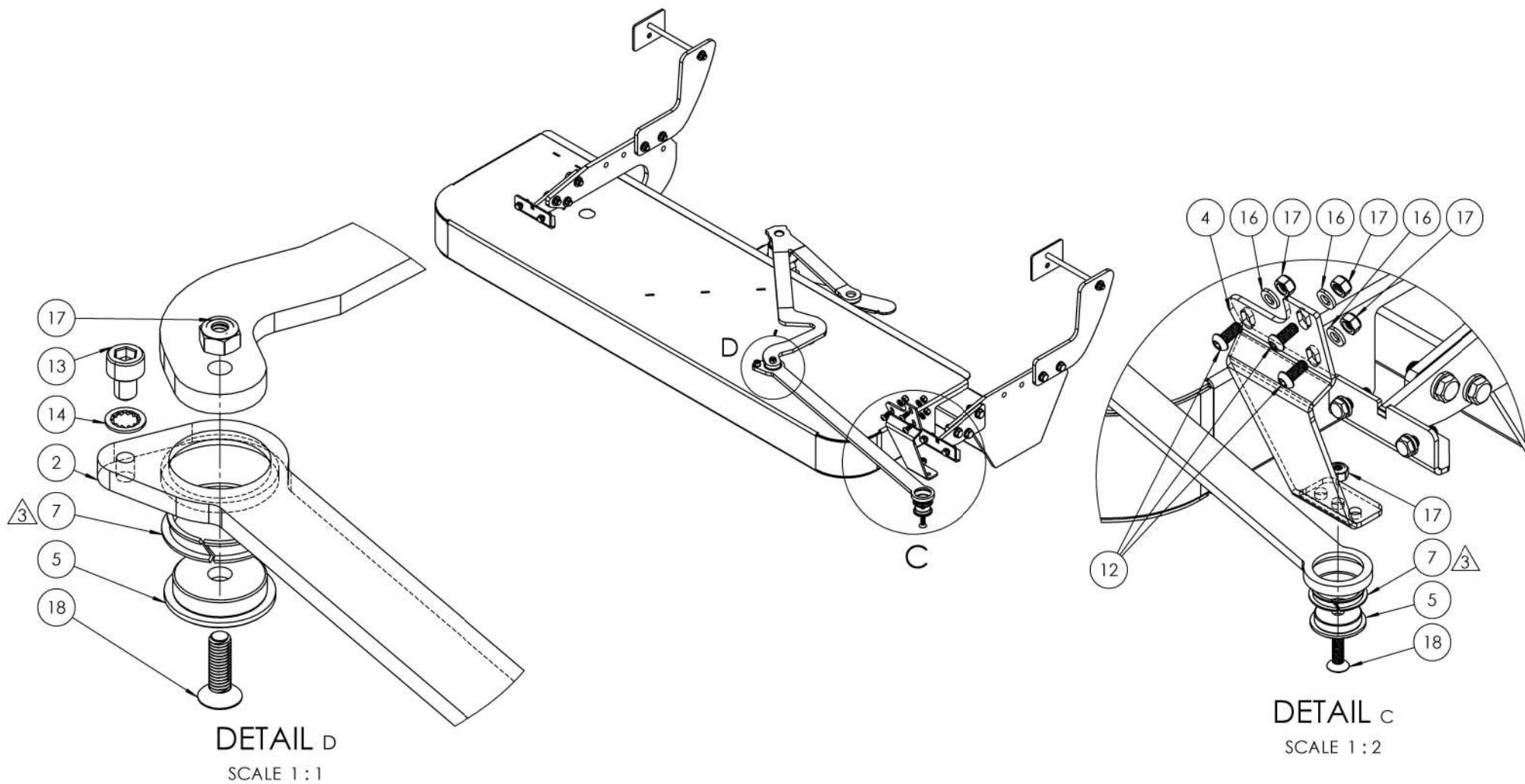
Revision: 3

Sheet: 2 of 5

Size: ANSI B



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ENGINEER: SMM | **DATE:** 25/OCT/2024
CHECKED: --- | **DATE:** --/--/---
PPAP: --- | **DATE:** --/--/---

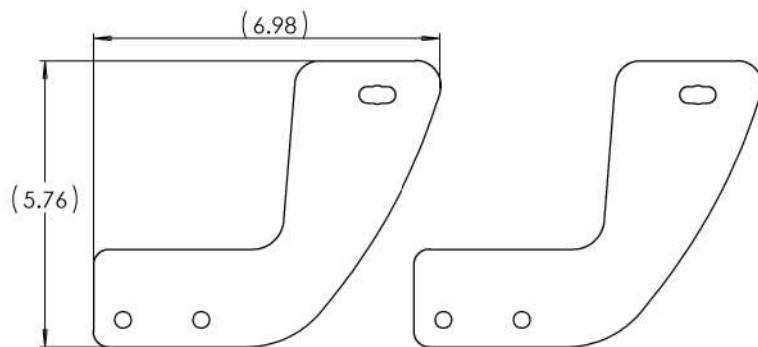
ENG. NOTES:

PART NO: RA0214-UKRS1A
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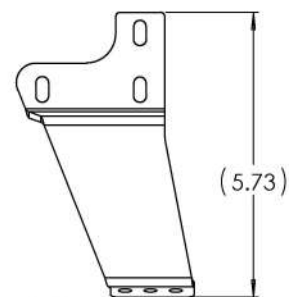
Revision: 3 | **Sheet:** 3 of 5 | **Size:** ANSI B



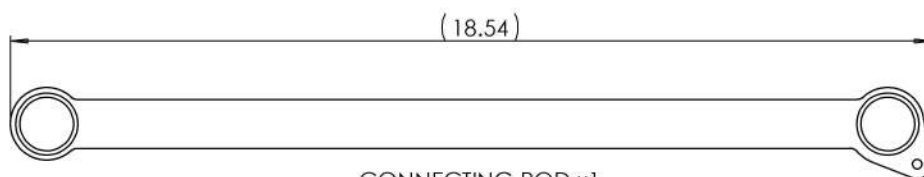
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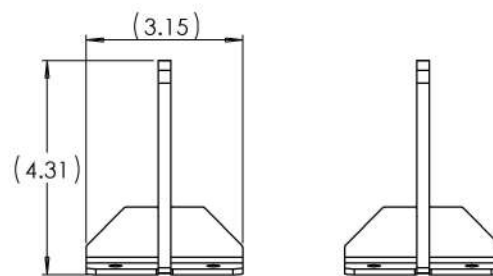
REAR MOUNT BRACKETS x2



DOOR BRACKET x1



CONNECTING ROD x1



FRONT MOUNT BRACKET x2

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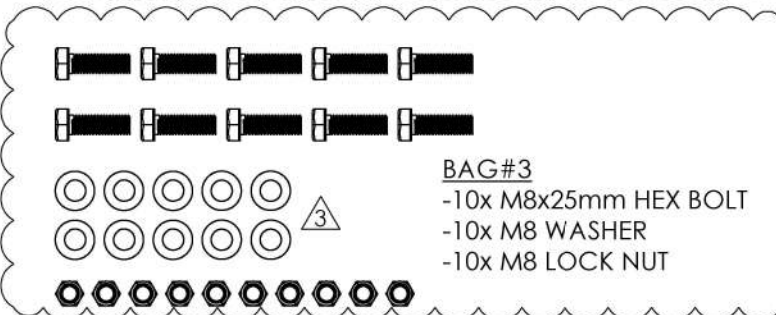
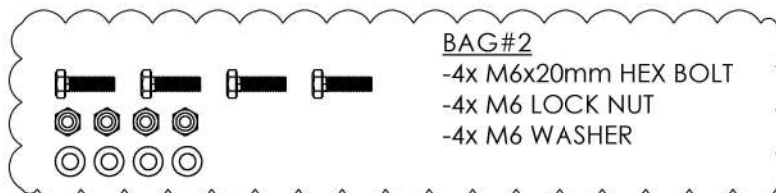
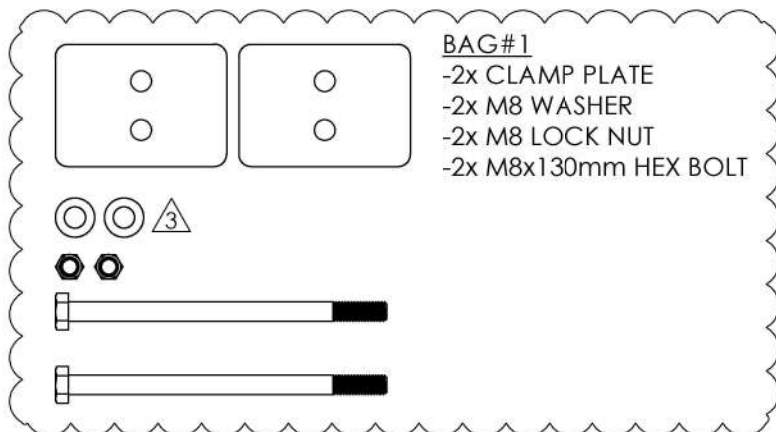
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